

TECHNICAL DATA SHEET **CFS-POLY PRIME FLEXIBLE** PRIMER FOR ONE DAY FLAKE **FLOORS**

PRODUCT DESCRIPTION: CFS-Poly Prime is a two component, fast curing, high solids Low VOC flexible polymer system designed to be used as a primer/basecoat for full flake flooring applications. CFS-Poly Prime combines quick tack free times with ample working time to create a product which makes 1-day flooring a reality. Designed for contractor installation.

SOLIDS BY WEIGHT: 99%

VOLATILE ORGANIC CONTENT: 11 g/l AVAILABLE COLORS: Gray/Beige/Black **RECOMMENDED THICKNESS:** 8-16 mils **COVERAGE:** +/- 166 sq. ft. per gallon @ 10 mils

(depending on concrete porosity)

PACKAGING: 1 1/4 gallon, 2 1/2 gallon, 5 gallon

MIX RATIO: 4 to 1 by volume

SHELF LIFE: 6 months in unopened containers properly stored at normal room temperature. (Mix

before use)

HARDNESS: 20-30 Shore D typical TENSILE STRENGTH: 1,200 psi **ELONGATION (Estimated): 50-100% IMPACT RESISTANCE:** Excellent

ABRASION RESISTANCE: 20 mg loss with a 1000 gram total load at 1000 revolutions with a CS17 wheel

ADHESION: 370 psi (elcometer) - no

delamination/concrete failure

VISCOSITY: Mixed = \pm 500 cps (typical)

DOT CLASSIFICATIONS: Part A "Not Regulated"

Part B "Not Regulated" **PRIMER:** None necessary

TOPCOAT: It is recommended to use a top coat with good UV stability such as CFS-High Performance

Urethane or CFS-1C Polyaspartic.

CURE SCHEDULE: (70 DEGREES F)

15-25 minutes Pot Life (150 gram mass) Recoat or topcoat 3-6 hours Light foot traffic 8-12 hours Full cure (heavy traffic) 3-5 days **APPLICATION TEMPERATURE:** 40-90 degrees F

with relative humidity below 90%

CHEMICAL RESISTANCE:

REAGENT	RATING
Xylene	C
1,1,1 Trichloroethane	В
Methanol	Α
Ethyl Alcohol	C
Skydrol	В
10% Sodium hydroxide	D
50% Sodium hydroxide	D
10% Sulfuric Acid	В
70% Sulfuric Acid	A
10% HC1 (aq)	C
5% Acetic Acid	В

Rating Key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

LIMITATIONS:

- *Product is not UV color stable, so full flake is recommended.
- *Color stability may also be affected by environmental conditions such as high humidity, chemical exposure, or exposure to certain types of light such as sodium vapor lighting.
- *This product's intended use is as a flexible protective membrane and not as a finish coat. Some surface irregularities may develop concerning color or texture. Colors may vary from batch to batch.
- *Gray and Beige color is not from our standard color chart.
- *Substrate temperature must be 5 degrees F above dew point.
- *All new concrete must be cured for at least 30 days prior to application.
- *This product must be mixed well.
- *Physical properties are typical values and not specifications.